



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2369-1
Job Sheet 178551



Part No: D2369-1

Job Qty: 4 ea

Part Name: Locator Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Waterjet		SC 18/06/18
100	Waterjet	4 pcs	6/26/18	6/26/18	0.11	0.57	Waterjet1		SC 18/06/18
110	QC	4 pcs	6/26/18	6/26/18	0.00	0.00	QC2		SC 18/06/18
120	QC	4 pcs	6/26/18	6/26/18	0.00	0.00	QC8		DAS 38
130	Packaging	4 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3		6 9-89
140	QC21-SA	4 Ea	6/26/18	6/26/18	0.00	0.00	QC21		9-89 JUL 16 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2369

W

DAS 53 9-89 JUL 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	5.4160 sf (1.354 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	5	75	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																	
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval _____																																																																															
Description Work Order Deviation		Disposition																																																																																	
 Container No: S081088 Part: D2369 - 1 Job No: 178551 Serial No/Batch: S081088 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/14/16																																																																																			
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DART AEROSPACE LTD		Work Order: 178551
Description: Deck Plate Locator Bracket		Part Number: D2369-1
Inspection Dwg: D2369	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0.504	1		VSC-01	
4.500	+/-0.010	4.502	1			
1.000	+/-0.010	1.003	1			
5.649	+/-0.010	5.650	1			
37.996	+/-0.010	37.999	1			
38.297	+/-0.010	38.300	1			
5.000	+/-0.010	5.005	1			
4.451	+/-0.010	4.455	1			
0.549	+/-0.010	0.550	1			
Ø0.128	+0.005/-0.000					
Ø0.128	+0.005/-0.000	Ø0.130	1			
39.000	+/-0.010	39.000	1			
38.544	+/-0.010	38.544	1			
0.940	+/-0.010	0.944	1			

Measured by: SC	Audited by: DAS 38	Preliminary Approval:
Date: 18/06/10	Date: JUL 09 2010	Date:

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					